

Xerox® VersaLink® C415 Color Multifunction Printer



Xerox® VersaLink® C415 Color Multifunction Printer is built on Xerox® ConnectKey® Technology. For more information, go to ConnectKey.com.

System Specification	
Speed¹	Color and Black-and-white: Up to 42/40 ppm Letter/A4 Duplex Print Speed: Up to 21/20 ipm Letter/A4
Monthly Duty Cycle²	Up to 125,000 pages
Recommended Average Monthly Print Volume	Up to 10,000 pages
Processor/Memory/Hard Drive	Quad Core 1.2GHz; 2 GB system memory; Optional: 500+GB HDD
Connectivity	Gigabit Ethernet 10/100/1000, Hi-speed USB 2.0 (Type A), Hi-Speed USB (Type B), NFC, Optional: Wi-Fi®/Wi-Fi Direct® with Xerox® Dual Band WiFi® and Bluetooth® Kit (Bluetooth for iBeacon™)
Controller Features	Unified Address Book, Remote Control Panel, Configuration Cloning, Fleet Orchestrator, Configuration Watchdog, Security Dashboard
Copy and Print	
Copy and Print Resolution	Copy: Up to 600 x 600 dpi; Print: Up to 1200 x 1200 dpi
First-print-out Time (as fast as)	6.8 seconds color/6.2 seconds black-and-white
First-copy-out Time (as fast as) (from platen/ warmed-up state)	7.0 seconds color/6.2 seconds black-and-white
Page Description Language	Adobe® PostScript® 3™, Adobe® PDF, PCL® 5c/PCL® 6, Adobe® Embedded Print Engine (AEPE)
Print Features	Print from USB, Print from Cloud Repositories (Dropbox, OneDrive, and Google Drive), Encrypted Secure Print, Xerox® Earth Smart Driver Settings, Job Identification, Booklet Layout, Store and Recall Driver Settings, Bi-directional Real-time Status, Scaling, Job Monitoring, Application Defaults, Two-sided Printing (as default), Hold All Jobs, Print Around, Print on Alternate Paper
Mobile- and Cloud-ready	
Universal Print Ready	Microsoft Universal Print is a cloud print service, available to Microsoft 365 subscribers. It removes the need for on-site print servers and leverages the built-in drivers included in the Windows 10 and 11 PCs. You can enjoy the benefits of cloud hosting with a driverless setup for all Windows 10 and 11 clients. Utilize the Print Support App (PSA) by Xerox (Requires installation of Xerox Print and Scan Experience) to gain access to the Xerox Print Properties user interface
Mobile Connectivity	Near Field Communication (NFC); Optional: Wi-Fi® Direct, Wi-Fi® (802.11 b/g/n/ac) AirPrint (iOS) including iBeacon ³ (Bluetooth) for AirPrint Discovery
Mobile Printing	Mopria® Print, Apple® AirPrint®, Xerox® Print Service (Android), Xerox® @PrintByXerox App, Xerox® Easy Assist App; Optional: Xerox® Workplace App (iOS/Android) iBeacon ³ (Bluetooth) for AirPrint Discovery
Mobile Scanning	Mopria® Scan, Apple® AirPrint® Scan, Xerox® Easy Assist App; Optional: Xerox® Workplace App (iOS/Android), Scan to Microsoft OneDrive, Google Drive, and DropBox ⁴
Mobile Apps and Xerox App Gallery	Automate everyday processes with apps that translate, redact, eSign, personalize, print, convert, route, collaborate, and communicate. Visit xerox.com/WorkplaceApps to find apps by industry or workflow.

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Xerox® Workflow Central Platform	Optional: One-platform consistency for seamless productivity across computers, mobile devices, and printers. With the platform's ever-expanding suite of cloud-based workflows, you can change documents into audio files for easy listening, convert PDF or image files to popular Microsoft formats for shareability with a wider audience, turn handwriting into legible, editable, and shareable text, translate to/from over 40 different languages, and automatically redact Personal Identifiable Information using set words or phrases. Visit xerox.com/en-us/office/software-solutions/workflow-central to find out more.
Xerox® Workplace Suite and Xerox® Workplace Cloud	Optional: Xerox® Workplace Suite is a modular set of workflows designed to save customers time and money by providing effective control over their print fleet, while enabling worker productivity and mobility through a set of robust workflows. Xerox enables ultimate customer flexibility by offering these capabilities in both an on-premises server version (Workplace Suite) and a cloud based-version (Workplace Cloud) of this solution (xerox.com/en-us/office/print-management-solutions)
Cloud Identity Provider (IdP) Integration	Use your desktop, laptop, or mobile login credentials to log in to your VersaLink MFPs with direct connections to popular cloud identity providers like Okta, Ping Identity, and Microsoft® Azure.
Scan	
Standard Features	Destinations: Scan to USB/Email/Network SFTP, SMB, HTTP, HTTPS, FTP destinations; File Formats: PDF, PDF/A, JPEG, TIFF; Convenience Features: 1-Touch Apps, Optical Character Recognition (OCR), Password-protected PDF, Scan Preview, Scan to Folder, Scan to Home, Scan to Print, Searchable PDF, Single/Multi-Page PDF/TIFF, Touchless Workflow Accelerators, TWAIN Support, Unified Address Book
Optional Features	Native Scan to Cloud Repositories (Dropbox, OneDrive, and Google Drive), Xerox® Scanning App for DocuShare®, other solutions available through various Xerox® Business Innovation Partners at xerox.com/Software-Solutions , Print from and Scan to Xerox® DocuShare® Go Content Management Platform
Fax	
Standard Features	Fax Build Job, Network Server Fax Enablement
Optional Features	Walk-up Fax one line, two-line available in select geographies, includes LAN Fax, Direct Fax, Fax Forward to Email, or SMB Share, Support for Fax over Voice over IP
Security	
Standard Features	802.1x, Access Control, AES 256-bit Encryption, Audit Log, Automated threat response through Trellix DXL, Automatic Self-signed Certificate, Cisco® Identity Services Engine (ISE) Integration, Common Criteria Certification under collaborative Protection Profile for Hardcopy Devices (HCD cPP v1.0E) pending, Configuration Watchdog, EU Radio Equipment Directive (RED) Articles 3(3)(d) and (e) compliant, FIPS 140-3 (interim certification), Firmware Verification, HTTPS, Image Overwrite for optional hard disks, IPsec, Job Level Encryption via HTTPS and Drivers, Local Authentication (Internal Database), LogRhythm SIEM integration, Microsoft Universal Print/IPP with Print Support Application (Secure Print and Secure Release), NFC tap Authentication with Xerox Easy Assist App, Network Authentication, Port/IP/Domain Filtering, Secure Print, Security Certificates utilizing ECDSA, Security Manager, Security Templates, Serverless Card Authentication, SFTP and Encrypted Email, SHA-256 Hash Message Authentication, SIEM integration (e.g Splunk, LogRhythm, Trellix ESM, and Microsoft Sentinel), Signed Email, SNMPv3, TLS1.1/1.2/1.3, Trellix Embedded Control Whitelisting, Trellix ePolicy Orchestrator®, Trusted Boot, Trusted Platform Module (TPM 2.0), User Access, User Permissions
Optional Features	Trellix Integrity Control, Xerox® RFID Card Reader, Hard Disk (AES 256-bit) with multi-pass Image Overwrite ⁵ , Xerox® Workplace Cloud/Suite Print Management and Content Security, WPA2™ and WPA3™ with Xerox® Dual Band WiFi® and Bluetooth® Kit (Bluetooth for iBeacon™), Xerox Workplace Cloud/Suite Print Management and Content Security, learn more at xerox.com/WorkplaceSolutions
Print Management	
Standard Features	Xerox® Standard Accounting Feature (Copy, Print, Scan, Fax, Email), Network Accounting Enablement
Optional Features	Xerox® Workplace Cloud/Suite, other network accounting solutions available through various Xerox® Business Innovation Partners. Xerox® Virtual Print Management Services; learn more at xerox.com/PrintManagement
Optional Artificial Intelligence Apps (Available via Xerox App Gallery)	
Optional Features	<p>Xerox® Note Converter App utilizes the power of Artificial Intelligence (AI) to make sense of handwriting, allowing you to quickly convert your notes into an MS Word document or a digital file. Easily edit, store, and share your notes with everyone in that important meeting you just left, saving you precious time. Learn more.</p> <p>Xerox® Summarizer App creates a summary of documents for viewing, printing, and emailing. Using AI, Xerox® Summarizer condenses dozens or even hundreds of pages by reducing the original scanned document to a percentage of the original or by creating a short and concise interpretation of the source text. Learn more.</p> <p>Xerox® Auto-Redaction App takes advantage of cutting-edge AI technology in Google's Data Loss Prevention (DLP) software, which allows you to select preset Personally Identifiable Information (PII) or custom words and phrases and then automatically redact it. Learn more.</p>

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Features and Accessories



Single-pass Duplex Automatic Document Feeder (DADF) saves time by simultaneously scanning both sides of two-sided documents with up to 104/98 ipm Letter/A4. High paper capacity drives productivity, especially for tasks that require large batches of scanned or copied documents.



The intuitive, tablet-like, 7-inch tiltable **touchscreen** allows you to personalize your experience to get more done in fewer taps. Gain access to an array of productivity-boosting apps through the Xerox App Gallery. Try it out at xerox.com/SIM7.

The **Manual Feed Slot** handles a single sheet at a time and supports sizes from 3 x 5 in to 8.5 x 14 in/76 x 127 mm to 216 x 356 mm.

The **250-sheet Tray** handles media sizes from 3.8 x 5.8 in to 8.5 x 14 in/97 x 148 mm to 216 x 356 mm.

OPTIONAL PAPER FEEDING¹³

550+100-sheet Tray¹²

Add 1 550+100-sheet Tray (Includes 550-sheets standard capacity and additional 100-sheet bypass tray)



550-sheet Tray

Add up to 3 additional 550-sheet tray for a total paper capacity of up to 1,901 pages.



OPTIONAL ACCESSORIES

RFID Card Reader Kits

500+GB Hard Disk

Add to busy devices to enhance performance and increase capacity for storage, collation, and image processing of large-size jobs, 1-Touch Apps, customer-installable fonts, and enable copy build job.



Convenience Stapler

For simple stapling needs, the Convenience Stapler provides offline stapling of printed output and original documents. Staples up to 20 sheets 20 lb/75 gsm.



Wireless Network Adapter



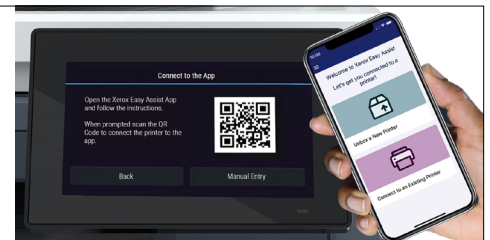
Printer Stand



Adjustable Stand

XEROX® EASY ASSIST APP

With businesses moving to a more flexible work environment, workers need the right technology in place to keep productive and get back to what really matters. The Xerox® Easy Assist App allows you to easily and securely manage your device right from your mobile phone, with mobile phone authentication using NFC tap, real-time monitoring of printer performance and instant access to self-support services - all without the need for any IT support. Learn more at xerox.com/EasyAssist.



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Device Specification		
Control Panel Languages	US English, International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Turkish, Greek, Russian, Czech, Polish, Hungarian, Romanian, Catalan, Arabic, Croatian, Ukrainian	
Accessories		
Optional	Convenience Stapler Wireless Network Adapter 500+GB HDD Scan To Cloud Enablement Kit Trellix Integrity Control Enablement Kit Unicode Font Kit ⁴	
Electrical Requirements		
North America	Voltage: 110–127 VAC +/-10% Frequency: 57/63Hz +/- 3%, 10A	
Europe	Voltage: 220–240 VAC +/-10% Frequency: 57/63Hz +/- 3%, 5A	
Power Consumption		
Running (Average)	Simplex: 587W Duplex: 402W	
Typical Electricity Consumption (kWh)	0.57	
Standby Mode	29W	
Sleep Mode	1.3W (Default time to sleep mode = 1 minute)	
Warm-up (from Off)	124 seconds	
Recovery from Sleep	As fast as 2.8 seconds	
Operating Environment		
Required Temperature Range	50 to 90°F/10 to 32.2°C	
Required Relative Humidity	15 to 80% RH	
Sound Power Levels	Operating: 6.8 B(A) or less Standby: 3.1 B(A) or less	
Sound Pressure Levels	Operating: 54 db(A) or less Standby: 14 db(A) or less	
Dimensions and Weight		
	Packaged	Unpackaged
Printer	Width: 22.6 in/575 mm Depth: 25.0 in/636 mm Height: 23.6 in/600 mm Weight: 71.0 lb/32.3 kg	Width: 18.9 in/478 mm Depth: 18.7 in/475 mm Height: 19.3 in/491 mm Weight: 59.5 lb/27.1 kg
550+100-sheet Tray	Width: 8.6 in/218 mm Depth: 20.0 in/508 mm Height: 18.8 in/478 mm Weight: 11.45 lb/5.2 kg	Width: 16.7 in/424 mm Depth: 16.4 in/416 mm Height: 5.2 in/133 mm Weight: 9.3 lb/4.2 kg
550-sheet tray	Width: 8.6 in/218 mm Depth: 20.0 in/508 mm Height: 18.8 in/478 mm Weight: 11.45 lb/5.2 kg	Width: 16.7 in/424 mm Depth: 16.4 in/416 mm Height: 5.2 in/133 mm Weight: 8.6 lb/3.9 kg
Printer Stand	Width: 20.7 in/525 mm Depth: 22.2 in/565 mm Height: 9.2 in/235 mm Weight: 37.7 lb/17.1 kg	Width: 18.2 in/463 mm Depth: 20 in/510 mm Height: 17.3 in/440 mm Weight: 32.7 lb/14.8 kg
Adjustable Stand	Width: 27.2 in/690 mm Depth: 26.3 in/670 mm Height 9.1 in/232 mm Weight: 62.6 lb/28.4 Kg	Width: 24.6 in/626 mm Depth: 23.5 in/597 mm Height: 20.5 in/521 mm Weight: 50.9 lb/23.1 Kg
System Certifications/Regulatory Compliance		
Certifications	To view the latest list of certifications, go to xerox.com/OfficeCertifications	

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Paper Handling	
Single-pass Duplex Automatic Document Feeder (DADF)	
Capacity ⁶	100 sheets
Speed (Up to)	104/98 ipm duplex, 52/49 ppm simplex (black-and-white) Letter/A4 84/80 ipm duplex, 42/40 ppm simplex (color) Letter/A4
Paper Sizes	8.2 x 9.8 to 8.5 x 14 in/ 210 x 250 mm to 216 x 356 mm
Weights	14 to 32 lb bond/52 to 120 gsm
Manual Feed Slot	
Capacity ⁶	1 sheet
Sizes	Custom Sizes: 3 x 5 in to 8.5 x 14 in/76 x 127 mm to 216 x 356 mm
Weights	16 to 53 lb bond/60 to 216 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy ¹¹ , Vinyl, Pre-printed, Envelopes, Colored Paper, Rough Cotton, Custom
Trays 1 (Standard)	
Capacity ⁶	250 sheets
Sizes	Tray 1: Custom Sizes: 3.8 x 5.8 in to 8.5 x 14 in/97 x 148 mm to 216 x 356 mm
Weights	16 to 53 lb bond/60 to 216 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy ¹¹ , Vinyl, Pre-printed, Envelopes, Colored Paper, Rough Cotton, Custom
Optional trays (Maximum three optional trays can be added)	
Optional 550+100-sheet Tray (Includes 550-sheet Standard Capacity and Additional 100-sheet Bypass Tray)	
550+100-sheet Tray – 100-sheet Bypass Tray	
Sizes	3 x 5 in to 8.5 x 14 in/76 x 127 mm to 216 x 356 mm
Weights	16 to 43 lb bond/60 to 176 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy ¹¹ , Vinyl, Pre-printed, Envelopes, Colored Paper, Rough Cotton, Custom
550+100-sheet Tray – 550-sheet Tray	
Sizes	5.8 x 8.3 in to 8.5 x 14 in/148 x 210 mm to 216 x 356 mm
Weights	16 to 43 lb bond/60 to 176 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy ¹¹ , Vinyl, Pre-printed, Envelopes, Colored Paper, Rough Cotton, Custom
Optional 550-sheet Tray	
Sizes	5.8 x 8.3 in to 8.5 x 14 in/148 x 210 mm to 216 x 356 mm
Weights	16 to 43 lb bond/60 to 176 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy ¹¹ , Vinyl, Pre-printed, Envelopes, Colored Paper, Rough Cotton, Custom
Total Capacity	
Device Total Capacity ⁶	Base Model: 251 sheets 550+100-sheet Tray: Add 1 550+100-sheet Tray 550-sheet Tray: Add up to 3 additional 550-sheet Trays
Paper Output	150 sheets

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Copy	
First-copy-out Time (from platen/warmed up color/black-and-white)	As fast as 7.0 seconds color letter As fast as 6.2 seconds black-and-white letter
Sides (input-output)	1-1, 1-2, 2-2, 2-1
Quantity	1 to 9,999
Resolution (max)	Up to 600 x 600 dpi
Reduction/Enlargement	Variable zoom from 25 % to 400 % in 1 % increments
Concurrency	Program-ahead allows jobs to be queued while the initial job is processed (Copy, Print, Fax, and Scan. Adding the optional 500+GB HDD dramatically increases available storage for concurrent processing of copy, print, and scan jobs.)
Copy Features	<ul style="list-style-type: none"> Annotation and Bates Stamping (with color capability and font size adjustment) Authentication for Services (i.e., Color Copy) Auto Paper Select Auto Reduction and Enlargement (to fit selected paper size) Auto Tray Switching Automatic 2-sided/Duplex Booklet Creation Build Job (Enables page-level programming and also lets you proof each section or delete the last section as the job is built) Build Job is supported for all Copy (500+GB HDD is required) and ScanTo/Email/Workflow Scanning/Server Fax/Embedded Fax (500+GB HDD is not required) Collation Covers (Front only, front and back, back only, printed inside and out: blank or printed) Dividers (blank) Edge Erase Features Help (Intuitive text and graphic descriptions) ID Card Copy Image Quality Adjustments Image Shift (with Auto Center option) Invert Image (negative or mirror image) Large Job Interrupt Multi-up (up to 15 columns by 15 rows) Sample Set Save Job Settings Touchless Workflow Accelerators

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Print	
Resolution (up to)	1200 x 1200 dpi
Print Features	<ul style="list-style-type: none"> Application Defaults Banner Sheet Enable/Disable Booklet Layout Cover Selection User Permissions Fit to New Paper Size Hold All Jobs Image Options (Resolution (Enhanced, High)) Job Identification (Print ID or Banner, Print ID in margins on first page only or all pages) Layout/Watermark N-up (up to 16 pages per sheet) Paper Selection by Attribute Sample Set Print From Cloud Repositories (Dropbox, OneDrive, and Google Drive) Saved Job (color jobs can be printed as black-and-white) Secure Print with Timed Deletion Special Pages (exception page programming: covers, inserts, exception pages) Store and Recall Driver Settings Sustainability Features (Xerox® Earth Smart, Duplex, N-up, Turn-off Banner and Print ID, Smart Sample Set, Hold All Jobs) Two-sided Printing (as default)
Print from USB	<ul style="list-style-type: none"> Allows walk-up printing from the Type A USB port on the front panel Supports direct printing from a computer via the Type B USB port Supported file formats: PDF, JPEG, TIFF, PS, PCL Color jobs can be printed as black-and-white
Operating Systems	<ul style="list-style-type: none"> Windows Server 2016 Windows Server 2019 Windows Server 2022 Windows 10 Windows 11 Mac OS 12.x, 13.x, 14.x Fedora® Core Ubuntu® iOS Android <p>Note: For the latest supported versions, please visit our Drivers & Downloads page and specify your device at support.xerox.com</p>
Network Protocols	<ul style="list-style-type: none"> TCP/IP: HTTP/HTTPS, IPP/IPPS, LPR/LPD, Raw Socket Printing/Port 9100, IPv4/IPv6, WSD Microsoft Windows Networking over IP Support for Microsoft Universal Print Bonjour®, AirPrint®, Mopria®, ThinPrint Most protocols not in use can be disabled
Font Capability	PCL: 93 scalable fonts, line printer, and bitmap font (including Cyrillic font support) PostScript 3: 173 Type 1 fonts, 2 Multiple Master fonts
Xerox® Global Print Driver®	A truly universal print driver that lets IT administrators install, upgrade, and manage Xerox® Devices and non-Xerox devices from a single driver. It provides a consistent, easy-to-use interface for end-users, reducing the number of support calls and simplifying print services management.
Xerox® Pull Print Driver	Makes it easy for IT managers to qualify, deploy, and manage all print devices using a single driver in a Pull Print environment. Uses a single queue and single driver. The Xerox® Pull Print Driver extends convenience across a broad range of printing assets. IT administrators no longer need to manage and configure multiple drivers. Used in conjunction with many third-party print solutions.
Unified Address Book for Fax, Email, and Scan to...	
Features	<ul style="list-style-type: none"> Services supported: Fax, Email, Scan to Maximum contacts: 5,000 Contacts: Supports 1 or more destinations Favorites for quick access of all services supported

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Scan	
Concurrency	Scan while the system is printing, copying, or while it is transferring scan to network or fax jobs (priority is for the return of scanned originals and printing concurrent jobs. Adding the optional 500+GB HDD dramatically increases available storage for concurrent processing of copy, print, and scan jobs.)
Input Speed (up to)	104/98 ipm duplex, 52/49 ppm simplex (black-and-white) Letter/A4 84/80 ipm duplex, 42/40 ppm simplex (color) Letter/A4
Resolution	200 x 200 dpi up to 600 x 600 dpi
Bit Depth	1-bit (black-and-white), 8-bit (grayscale), 24-bit (color)
Maximum Scan Area	8.5 x 14 in (216 x 355.6 mm), Legal
Platen	Up to 8.5 x 14 in (216 x 356 mm) Document Feeder: Up to 8.5 x 14 in (216 x 356 mm)
Scan Template Management	Support 250 scan templates Create Xerox® Embedded Web Server (EWS) scan templates and share via device cloning to other multifunction printers' confirmation sheet options.
Network Protocols	SFTP, FTP, SMB, HTTP, HTTPS
File Compression	Color TIFF (TIFF 6.0 or TTN2 with JPEG, LZW) Black-and-white TIFF (G3MH, G4 MMR compression – single or multiple pages) Searchable PDF/OCR and PDF/A-1b (MRC, JPEG, G3 MH, G4 MMR, JBIG 2 Huffman, JBIG Arithmetic Compression, Deflate (for black-and-white and within MRC)) Linearized PDF/PDF/A
Document Management Fields (Metadata)	Features only available in Network Scan to File Templates: <ul style="list-style-type: none"> • 1 to 6 user programmable metadata fields per network, scan to file templates, and unlimited fields within the template – Metadata field consists of the field name, default value, and other configurations • Customized fields viewed on the user interface for variable data input Scan To with Metadata: <ul style="list-style-type: none"> • Embedded in scan files using XMP formats • Works with expert systems workflow
Scan Features	Auto Background and Shadow Suppression Bound Originals Compression Quality/File Size Control Edge Erase Mixed Size Originals Scan Build Job Original Type (Photo and Text, Photo, Text, Newspaper/Magazine) Reduction/Enlargement Scan Build Job Single Touch Scan buttons (up to 10) Size for Size (for mixed-size originals) Touchless Workflow Accelerators TWAIN Support/WIA 2.0 Support
Scan to Email (Standard)	
Scan Features	<ul style="list-style-type: none"> • Auto send to self • Create scan files based on image count • Email signatures (6 lines each of 128 characters maximum), email message body (user configurable), email Embedded Web Server confirmation sheet options • Email signing (requires Smart Card option) • Scan to Email S/MIME Encryption • Touchless Workflow Accelerators
Directory Access	Address list via LDAP (Windows Active Directory, Exchange, Notes, Domino), Device Address Book
Scan To	
Standard Features	Create scan files based on image count Scan to Email Scan to Home Scan to Mailbox Scan to Network (using Secure FTP/HTTP/HTTPS) Scan to Network Folder (using Secure FTP/HTTP/HTTPS) Scan to PC/Server Client (SMB or FTP) Scan to Print Scan to USB Touchless Workflow Accelerators
Optional Features	Native Scan to Cloud Repositories (Dropbox, OneDrive, and Google Drive) ⁴
Xerox ConnectKey Scan Apps	
Scanning Apps and Xerox App Gallery	Scan to: Dropbox, Google Drive, Microsoft OneDrive, Microsoft Office 365, Box, Xerox® Workplace App (iOS/Android) See the full list of apps available in the Xerox App Gallery: xerox.com/AppGallery

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Security	
Features	<ul style="list-style-type: none">• Audit Log• Cisco® Identity Services Engine (ISE) compatible• Configuration Watchdog (Monitors and remediates security settings in the following areas):<ul style="list-style-type: none">– 802.1x– Admin Password– Audit Log– Automatic Software Upgrade– Email Alerts– Fax Passcode Length– FIPS 140-3 (interim certification)– Hold All Jobs– Infrared Security– Installation Policies– Job Data Removal/Immediate Job Overwrite/Schedule Disk Overwrite (depending on HDD or SSD)– Personally Identifiable Information (PII)– Postscript Passwords– Remote Services Enablement– Remote Start (AirPrint or Mopria)– Remote Start (TWAIN)– Reprint Saved Jobs– Scan to Mailbox (Internal Storage)– Secure Print Device Policies (Conceal Job Names only)– SIEM– SNMP– Timeout and Resume– Trellix Embedded Control– USB (Print from USB)– USB (Scan to USB)– USB Port Management• Disable FTP• Expanded Authentication<ul style="list-style-type: none">– Digitally signed PDF (when using Smart Card authentication)– Encrypted and authenticated to SMTP server for Scan to Email– Encrypted/Password Protected PDF (when using Email and Network Scan Templates only)– FIPS 140-3 (interim certification), 256 bit Hard Disk Encryption⁵, TLS 1.1/1.2/1.3, IPSS, HTTPS, SFTP, SNMPv3– Immediate Image Overwrite/Securely delete jobs using approved algorithms⁵– Local Authentication (internal database)– NFC tap authentication with Xerox® Easy Assist App– Network authentication to access device and/or device services via Kerberos (UNIX/Windows Server 2008), SMB (Windows Server 2008, Windows Server 2012), NDS, LDAP authentication– Smart Card authentication – 144k CAC/PIV Card Support (2048 bit certificate key)/.NET– Secure Data– USB PIV Security tokens such as Yubikey (requires the installation of the USB Token Hub kit)– Secure Print (up to 10-digit PIN or Network Authentication)• Expanded Authorization<ul style="list-style-type: none">– Authorization per user per service– SA access based on network credentials– Secure Network Access– User Permissions required to access Print and Print Features (e.g., color access or time restrictions) are reflected in the print driver• Full System Common Criteria Certification under collaborative Protection Profile for Hardcopy Devices (HCD cPP v1.0E) pending will be made available in a future firmware release• Hide Print Job Names• IP Filter, IPsec, IPv6, TLS V1.0, V1.2, V1.3, SNMP V1/V2/V3, HTTPS, 802.1X, SFTP• Secure Print (up to 10-digit PIN or Network Authentication)• Security Dashboard• SIEM support using Common Event Format (CEF), such as Trellix ESM, LogRhythm, Splunk, and any cloud-based SIEM that uses an on-premises collector-forwarder that utilizes the syslog format, for example Microsoft® Sentinel• Security Templates• Splunk SIEM integration• Trellix Embedded Control (whitelisting), Trellix Integrity Control (optional)• Trusted Platform Module 2.0• USB port disablement• WPA2™ and WPA3™ are supported by the Dual Band Wi-Fi® and Bluetooth® Kit

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Fax	
Walk-up Fax Features	
Compatibility	ITU (CCITT) Group 3
Speed/Modems	Single V.34 modem: V.34 33600 – 2400 BPS. Less than 4 seconds per page transmission time
Compression/Speed	MH/G3, MR/G3, MMR/SG3, JBIG/SG3
Resolution	<p>Walk-up Send: BW Resolution 200 x 100 dpi, 204 x 98 dpi (Receive) Fine 200 x 200 dpi (Send) 200 x 200 dpi, 204 x 196 dpi (Receive) 300 x 300 dpi, 204 x 391 dpi (Receive) UltraFine 600 x 600 dpi (Send) 600 x 600 dpi, 400 x 400 dpi, 408 x 391 dpi (Receive) Receive: Accepts all sizes</p>
Fax Send Features	Auto Fax Transmission Reduction Automatic Memory Resend Automatic Cover Sheets Delay Start, Build Job, Favorites Device Address Book (up to 5,000 contacts) LAN Fax (fax from print driver) Page-by-page Job Status at the Machine PSTN Fax Support for Fax over Voice over IP Touchless Workflow Accelerators
Fax Receive Features	Auto Answer Delay One- or Two-sided Printing Output Tray Selection Receive Print Mode – Manual (size, margin, stock, header)/Auto Receive Timestamp Secure Receive Support for Fax over Voice over IP
Fax Forward	Forward to Email or SMB Location Fax Forward on Receive Only
Fax Reports	Activity, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite ⁵ Report, Broadcast Report
Directory Access	Utilizes the Unified Address Book Group fax available
Auto Redial	Up to 14 attempts (per country requirements) 1 to 25-minute intervals
Auto Resend	Up to 5 attempts
Device Management	
Administrative Protocols	DHCP, BOOTP, SNMP, HTTP, HTTPS, AutoIP (Self Assigned Address) DHCP Autonet, TLS, NTP, DNS, SMB, SMTP/POP3, WSD, LDAP, Multicast DNS, Bonjour
Management Support	SNMP Version 1, SNMP Version 2c and SNMP Version 3 trap over TCP/IP and IP MIB access (IETF-MIBII RFC 1213) Host Resources MIB RFC 2790, Printer MIB RFC 3805, PWG-Imaging-System-Power MIB, Fleet Orchestrator, Configuration Watchdog, Security Dashboard, Xerox® Easy Assist App
Xerox® Easy Assist App	Xerox Easy Assist App allows you to easily and securely manage your device right from your mobile phone with real-time monitoring of printer performance and instant access to self-support services – all without the need for any IT support
Xerox® CentreWare® Web Software	A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running on Windows, UNIX, or any other operating system: <ul style="list-style-type: none"> • Works with any SNMP-managed printer from any manufacturer • Remote configuration of SNMP v3 • Provides help with device discovery and installation, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management • Auto-detect Xerox® CentreWare® Web Software server and download configuration files for touchless remote install
Xerox® Device Manager	<p>Optional: Xerox® Device Manager collects and manages the data that drives fact-based decisions for your enterprise device management environment. It is a single tool to install print queues and configure, manage, monitor, and report on both networked and locally connected devices – regardless of vendor – across your enterprise. Xerox® Device Manager provides:</p> <ul style="list-style-type: none"> • Device monitoring and troubleshooting • Support for Xerox Printer Security Audit Service and Advanced Security Services • Remote configuration of SNMP v3 • Extensive reporting and discovery of new devices • Usage collection, chargeback, and billing capabilities • Auto-detect Xerox® Device Manager server and download configuration files for touchless remote install
Xerox® Workplace Cloud	Optional: Remote management to set and audit device configuration data with Xerox® Workplace Cloud, eliminating the need for an on-site server
Xerox® Workplace Cloud Fleet Manager	<p>Optional: Xerox® Workplace Cloud Fleet Manager collects and manages the data that drives fact-based decisions for your device management environment, from SMB to Enterprise. It is a cloud-based tool with minimal to no on-site hosting required, to configure, manage, monitor, and report on networked devices – regardless of vendor – across your organization. Xerox® Workplace Cloud Fleet Management provides:</p> <ul style="list-style-type: none"> • Device monitoring and troubleshooting • Support for Xerox Printer Security Audit Service and Advanced Security Services • Remote configuration of SNMP v3 • Extensive reporting and discovery of new devices • Usage collection, chargeback, and billing capabilities • Part of the integrated Xerox Workplace platform for Fleet Management and Print Management
Accessibility	<ul style="list-style-type: none"> • Embedded Web Server conforms to Web Content Guidelines (WCAG) • Private listening support via USB headphones/USB audio adapter • Speech output • Touchscreen tilt and user interface inversion • Touchscreen navigation with keyboard

Xerox® VersaLink® C415 Color Multifunction Printer

Device Management Contd.	
Fleet Orchestrator	The Fleet Orchestrator feature offers the ability to create a group of devices that share information with each other via a secure peer-to-peer connection. The following data can be shared: Software update files, clone files, and 1-Touch App files. The auto-assemble feature allows a new VersaLink® Device to automatically set itself up on the network to be automatically configured
Xerox® Device Types for SAP Environment	Xerox, together with SAP through our Gold-level membership in the SAP Printer Vendor Program, provides seamless connectivity between SAP systems and your Xerox® Printers and Multifunction Printers. As an SAP customer, you benefit from having SAP-certified Xerox® Device types available right from SAP's online delivery model. SAP-certified device types for Xerox® Printers and Multifunction Printers are available to download. office.xerox.com/Software-Solutions
Xerox® Device Types for SAP R/3 Intelligent Barcode Utility (optional)	Provides built-in process intelligence that allows the printing of barcodes on any appropriately configured PostScript printer in specific versions of SAP environment and within Latin-1 (ISO8859-1) SAP system code pages only. Used in conjunction with Xerox® PostScript Device Types for SAP environment and Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions
Xerox® Embedded Web Server – Integrated Device Web Pages Provided by the Device	
Device Status	Web server embedded in Network Controller: <ul style="list-style-type: none"> • Tray status/contents • Consumables status • Alerts • Remote control panel
Job Submission	Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint)
Device Administration	Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template
Browsers	Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser
Support	Install print/scan drivers and online support available via support.xerox.com
Languages Supported	International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Russian, Arabic, Croatian, Ukrainian
Remote Services	
Automatic Meter Readings (AMR)	Automates the process of collecting and submitting meter reads for tracking and billing of Xerox® Device usage. Eliminates the need for time-consuming end-user involvement and ensures that meter reads are submitted to Xerox on time.
Automatic Supplies Replenishment (ASR)	Automatically orders supplies for Xerox® Devices based on actual usage, eliminating the need to manually manage supplies inventory.
Workplace Cloud Direct	Embedded device agent technology allows your printer to connect directly with Xerox® Workplace Cloud for a zero network footprint, offering a 'true' cloud-only Print Management and Mobile solution.
Accounting	
Xerox® Standard Accounting Tool (Standard)	
Tracking	Copy, Print, Fax, Scan, and Email usage
Accounting	Up to 2,495 User Accounts (User ID) Up to 500 General Accounts (Client) Up to 498 Group Accounts (Department)
Features	<ul style="list-style-type: none"> • The administrator can manage the feature via the Web User Interface or device control panel in tools • The administrator has the ability to import or export User Accounts, Group Accounts, General Accounts, and User Limits via an industry-standard CSV file
Accounting Options – Network Accounting (Allows central server to manage all accounting)	
	<ul style="list-style-type: none"> • Enhanced network accounting with up-to-the-minute data on how the system is being used • Comprehensive management and enterprise-scale tracking and reporting of device usage of copy, print, scan, and server fax • Numerous solutions are available through Xerox Alliance Partners. For details, visit xerox.com • Security enhancements with the addition of HTTPS protocol support • Device requests account authentication from a third-party server, enabling larger databases of users and accounts • Accept Authentication Login at the control panel and pass to a third-party Networking Account • Interface with a third-party accounting terminal for accounting user interface
Installation Considerations	
A clear area around the device is necessary for access and ventilation	Given below is the recommended area needed on each side for correct installation. Top: 12 in/304.8 mm Rear: 4 in/101.6 mm Left: 3 in/76.2 mm Right: 3 in/76.2 mm Front: 3 in/76.2 mm
What's In The Box	
All items contained in the box:	Xerox® VersaLink® C415 Multifunction Printer AC Power Cord Installation Guide Product Information Flyer Product Safety Sheet Software Update Flyer Software and Documentation CD One of each (Cyan, Magenta, Yellow) 2,000 print capacity ⁷ ; Black cartridge: 2,400 print capacity ⁷

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Xerox® Supplies and Accessories	North America and Europe ⁶	All other regions
Genuine Xerox Black Standard Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (2,400 Pages) ⁷	006R04677	006R04677
Genuine Xerox Cyan Standard Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (2,000 Pages) ⁷	006R04678	006R04678
Genuine Xerox Magenta Standard Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (2,000 Pages) ⁷	006R04679	006R04679
Genuine Xerox Yellow Standard Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (2,000 Pages) ⁷	006R04680	006R04680
Genuine Xerox Black High Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (10,500 Pages) ⁷	006R04685	006R04764
Genuine Xerox Cyan High Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (7,000 Pages) ⁷	006R04686	006R04765
Genuine Xerox Magenta High Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (7,000 Pages) ⁷	006R04687	006R04766
Genuine Xerox Yellow High Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (7,000 Pages) ⁷	006R04688	006R04767
Genuine Xerox Waste Toner Bottle, Xerox® VersaLink® C415 Color Multifunction Printer (30,000 Pages) ⁸	008R13325	008R13325
Genuine Xerox Black Imaging Kit, Xerox® VersaLink® C415 Color Multifunction Printer (125,000 Pages) ⁹	013R00700	013R00700
Genuine Xerox Black and Color Imaging Kit (CMYK), Xerox® VersaLink® C415 Color Multifunction Printer (125,000 Pages) ⁹	013R00701	013R00701
Xerox Staple Cartridge (5,000 Staples)	008R13347	008R13347
Optional Xerox® Accessories		
550+100-sheet Tray	097N02468	
550-sheet Tray	097N02465	
Wireless Network Adapter	097N02470	
500+GB Hard Disk	097N02466	
Convenience Stapler (110v)	097N02442	
Convenience Stapler (220v)	097N02463	
Printer Stand	097S05244	
Adjustable Stand	497N07994	

⁶ North America (NA): U.S., Canada

Europe (XE): U.K., France, Germany, Spain, Italy, Netherlands, Belgium, Norway, Sweden, Finland, Denmark, Iceland, Luxembourg, Austria, Switzerland, Portugal, Ireland, Andorra, Azores, Corsica, Greenland, Iceland, Lichtenstein, Luxembourg, Madeira, San Marino

⁷ Declared in accordance with ISO/IEC 24734.

⁸ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

⁹ Requires Wireless Network Adapter.

¹⁰ Not available in all geographies.

¹¹ Requires 500+GB Hard Disk.

¹² Paper capacities are based on 20 lb/75 gsm stock; capacities will vary with different weight stocks.

¹³ Average standard pages. Declared in accordance with ISO/IEC 19798. Toner yield can vary due to many factors, including but not limited to image area coverage, image content, media size, media orientation, run mode, application types, monthly print volumes, and image quality set-points.

¹⁴ Waste Toner Container yield will vary depending on the type of image, area coverage percentage, and job run length.

¹⁵ Average drum yield is based on a run length of 5 pages of 8.5 x 11 in/A4 LEF pages, with split of 35% color/65% black-and-white pages.

¹⁶ Not all countries support Green World Alliance. Please check local legislation.

¹⁷ Weight: 16 to 58 lb bond/88 to 176 gsm.

¹⁸ Tray 2 position is required.

¹⁹ Maximum three optional trays can be added.

Return spent imaging supplies through the Xerox® Green World Alliance® collection/reuse/recycling program.¹⁰ Visit xerox.com/About-Xerox/Recycling.

For more information, visit us at xerox.com/Office.

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